OPERATING MANUAL
FOR OSS-2
Optical Sensor Switch
# TABLE OF CONTENTS

1. **UNPACKING the Optical Sensor Switch** .......................................... 1  
   1.1 Inspect Package for External Damage........................................... 1  
   1.2 Unpack the Optical Sensor Switch.............................................. 1  
   1.3 Returning Merchandise for Repair............................................. 1  

2. **DESCRIPTION** .................................................................................. 1  

3. **INSTALLATION** ................................................................................. 2  
   3.1 Electrical Connections................................................................... 2  

4. **SPECIFICATIONS** ............................................................................. 4  

5. **CE Compliance** ................................................................................ 4  

6. **OPERATING INSTRUCTIONS** .......................................................... 5  
   6.1 DIP Switch Configuration............................................................. 5  
   6.2 Sensor alignment......................................................................... 6  

7. **TROUBLESHOOTING** ...................................................................... 6  
   7.1 Common Conditions................................................................. 6  
   7.2 Troubleshooting Guide............................................................... 7  
   7.3 Technical Assistance................................................................. 7  

**APPENDIX 1** COMPONENT DIAGRAM.................................................. 8  

**APPENDIX 2** DIMENSIONAL DRAWINGS............................................. 8  

**APPENDIX 3** WARRANTY...................................................................... 9
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1 UNPACKING THE Optical Sensor Switch

1.1 Inspect Package for External Damage

Your Optical Sensor Switch was carefully packed in a sturdy cardboard carton, with anti-static cushioning materials to withstand shipping shock. Upon receipt, inspect the package for possible external damage. In case of external damage to the package contact the shipping company immediately.

1.2 Unpack the Optical Sensor Switch

Open the carton carefully from the top and inspect for any sign of concealed shipping damage. In addition to contacting the shipping carrier please forward a copy of any damage report to your distributor or Aalborg directly.

When unpacking the instrument please make sure that you have all the items indicated on the Packing List. Please report any shortages promptly.

1.3 Returning Merchandise for Repair

Please contact the customer service representative of your distributor or Aalborg if you purchased your Optical Sensor Switch directly, and request a Return Authorization Number (RAN). Equipment returned without an RAN will not be accepted. Aalborg reserves the right to charge a fee to the customer for equipment returned under warranty claims if the instruments are tested to be free from warranted defects.

Shipping charges are borne by the customer. Items returned “collect” will not be accepted!

It is mandatory that any equipment returned for servicing be purged and neutralized of any dangerous contents including but not limited to toxic, bacterially infectious, corrosive or radioactive substances. No work shall be performed on a returned product unless the customer submits a fully executed, signed SAFETY CERTIFICATE. Please request form from the Service Manager.

2. DESCRIPTION

The 150mm High /Low Alarm Flow Meter with Optical Sensor Switch is a non-invasive means for detection of a HI or LOW flow. This sensor is ideal for signaling an alarm, cutoff valve, or other device when the float passes the detector. A small LED sensor and receiver are mounted on one side of the flow meter. The float inside the flow tube is detected as it passes across the beam of light. Sensor can be used to detect float passage beyond the set point of the sensor, or also can be set to monitor float position at a specific level, signaling when float is outside of the range of the sensor light beam. Device can be configured to activate relay and/or audible buzzer alarm.
3. INSTALLATION

3.1 Electrical Connections

The Optical Sensor Switch requires a +12VDC power supply with a minimum current rating of 250 mA. Operating power and alarm reset signals are supplied via the 9-pin AD@ connector located at the side of the Optical Sensor Switch. Alternatively power can be connected via the DC power jack on the bottom side of the unit. If you are using your own power supply, be sure that the voltage level is between +12 and +15 Vdc.

⚠️ SUPPLYING DC POWER TO THE POWER JACK AND THE “D” CONNECTOR AT THE SAME TIME WILL DAMAGE THE METER. DC POWER JACK POLARITY IS CENTER POSITIVE.

The DIP switch, located near 9-pin D-connector can be used to set up custom settings separately for High and Low alarm.
Important notes:

In general, “D” Connector numbering patterns are standardized. There are, however, some connectors with nonconforming patterns and the numbering sequence on your mating connector may or may not coincide with the numbering sequence shown in our pin configuration table above. It is imperative that you match the appropriate wires in accordance with the correct sequence regardless of the particular numbers displayed on your mating connector.

Make sure power is OFF when connecting or disconnecting any cables in the system.

The power input is protected by a 600mA M (medium time-lag) resettable fuse. If a shorting condition or polarity reversal occurs, the fuse will cut power to the valve circuit. Disconnect the power to the unit, remove the faulty condition, and reconnect the power. The fuse will reset once the faulty condition has been removed.

Use of the Optical Sensor Switch in a manner other than that specified in this manual may impair the protection provided by the equipment.

![Diagram of DB9M Connector](image)

**Figure 3.1**, Optical Sensor Switch 9 Pin “D” Connector Configuration.

**WARNING: DO NOT CONNECT POWER SUPPLY WITH MORE THAN 15Vdc VOLTAGE.**

⚠️ Important notes:

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Use of the Optical Sensor Switch in a manner other than that specified in this manual may impair the protection provided by the equipment.
4. SPECIFICATIONS

MATERIALS OF CONSTRUCTION:

END BLOCKS: Aluminum or 316 Stainless Steel.
ELASTOMERS: Buna® & Viton® (Aluminum), Viton® (316 SS).
FLOW TUBE: Borosilicate glass.

POWER INPUT: 12VDC (15VDC maximum), Recommended Power Supply at least 250mA regulated, peak to peak max 100mV.

POWER CONSUMPTION: Less than 200mA.

ACCURACY: +/- 2% of full scale.

REPEATABILITY: 0.5% of full scale.

AMBIENT TEMPERATURE: 0-70 deg. C.

RESPONSE TIME: 500 milliseconds.

SOURCE OF LIGHT: 650nm, red LED.

LIGHT IMMUNITY: Pulse modulated.

DRY CONTACT CLOSURES: 2 normally open, and normally closed relays (1A, 30Vdc max.)

ALARM: 70 dB audible buzzer and/or visual LED

ALARM OPTIONS: High, Low, or High/Low.

BUZZER: User configurable, momentary or latch.

RESET: Reset button or remote through “D”-connector, to disable relay or buzzer (remote Reset is TTL compatible active Low).

Environmental (per IEC 664): Installation Level II; Pollution Degree

AMBIENT TEMPERATURE: 32 °F to 122 °F (0 °C to 50 °C).

5. CE Compliance

Any model Optical Sensor Switch bearing a CE marking on it, is in compliance with the below stated test standards currently accepted.

EMC Compliance with 89/336/EEC as amended;
Emission Standard: EN 55011:1991, Group 1, Class B
Immunity Standard: EN 55082 1:1992
6. OPERATING INSTRUCTIONS

The Optical Sensor Switch requires a +12VDC power supply with a minimum current rating of 250 mA. During initial power up of the Optical Sensor Switch with no flow conditions the red LED on the retro reflective sensors will be “On”. This is an indication that power is on and the sensors are ready for operation. When alarm conditions become “true”, the red LED on the top of the retro reflective sensors goes to “Off”. The retro reflective sensors can be positioned in any position along the flow meter tube, except directly in front of each other.

⚠️ WARNING: Do not install the sensors closer than 10 mm from one another. Doing so may trigger a false alarm condition.

6.1 DIP switch configuration

In order to activate the alarm sensors the corresponding switch has to be installed in the “On” position on the Configuration DIP switch (see Figure 6.1). Each sensor can be separately set for Momentary or Latch operation. In addition the Relay and Buzzer can be configured individually. If for example DIP switch SW1 is set to “On”, when the left retro reflective sensor is active (Alarm Condition), the relay and green LED (on left side of the D-connector) will be energized in the LATCH mode. They will stay in the energized state without any conditions (even if the flow rate changes and the retro reflective sensor have become inactive) until the RESET button is pressed or external RESET TTL signal is applied. If momentary mode is set (DIP switch SW3 is set to “On”) the relay and green LED will be energized only when the left retro reflective sensor is active (Alarm Condition). The same is true for Buzzer settings.

All Switches Off – Disable Alarm (LED, Relays and Buzzer).

<table>
<thead>
<tr>
<th>LEFT ALARM</th>
<th>RIGHT ALARM</th>
<th>ACTION WHEN SWITCH IS “ON”</th>
</tr>
</thead>
<tbody>
<tr>
<td>SW1</td>
<td>SW5</td>
<td>LED and Relay are On (LATCH)</td>
</tr>
<tr>
<td>SW2</td>
<td>SW6</td>
<td>BUZZER is On (LATCH)</td>
</tr>
<tr>
<td>SW3</td>
<td>SW7</td>
<td>LED and Relay are On momentary (FOLLOW SENSOR)</td>
</tr>
<tr>
<td>SW4</td>
<td>SW8</td>
<td>BUZZER is On momentary (FOLLOW SENSOR)</td>
</tr>
</tbody>
</table>

Figure 6.1, Optical Sensor DIP Switch Configuration.

Each Optical Sensor Switch is shipped from the factory with the retro-reflective sensors aligned and does not require additional adjustment of the focus distance. It may be necessary or desirable to perform realignment of the sensors if the flow tube was replaced or reinstalled (see p. 6.2).
6.2 Sensor Alignments

6.2.1 Position the sensor on the side panel of the flow tube until the upper small alignment screw becomes visible through the service hole on the side panel.

6.2.2 Using a small 1/16 hex wrench unscrews the alignment screw for 1 – 2 turns in order to release the sensor. Note: Do not completely remove the alignment screw!

6.2.3 Perform the same procedure (6.2.2) for the second alignment screw at the opposite side of the side panel.

6.2.4 Position the sensor on the side panel of the flow tube until the bottom small alignment screw becomes visible through the service hole on the side panel.

6.2.5 Perform 6.2.2 and 6.2.3 for the bottom alignment screws. This will release the sensor and will allow positioning it in the horizontal plane in order to change the focus distance.

6.2.6 Adjust the flow rate through the flow tube until the float will cross the red LED beam. Find the correct position of the sensor by moving the sensor in the horizontal plane (toward or against the flow tube) until the red LED light on the top of the sensor will go off.

6.2.7 Carefully secure the two bottom and two upper alignment screws.

7. TROUBLESHOOTING

7.1 Common Conditions

Your Optical Sensor Switch was thoroughly checked at numerous quality control points during and after manufacturing and assembly operations. It was carefully packed to prevent damage during shipment. Should you feel that the instrument is not functioning properly please check for the following common conditions first:

Are all cables connected correctly?

Are there any leaks in the installation?

Is the power supply correctly selected according to requirements? When several devices are used a power supply with appropriate current rating should be selected.

Were the connector pinouts matched properly? When interchanging with other manufacturers' equipment, cables and connectors must be carefully wired for correct pin configurations.
# 7.2 Troubleshooting Guide

<table>
<thead>
<tr>
<th>NO</th>
<th>INDICATION</th>
<th>LIKELY REASON</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>No red LED light on the top of the Tyne-Eye retro reflective sensors.</td>
<td>Power supply off.</td>
<td>Check connection of the power supply.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check cable or connection from sensor to the Optical Sensor Switch.</td>
<td>Check cable or connection from sensor to the Optical Sensor Switch.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Wrong alignment of the Tyne-Eye retro reflective sensor.</td>
<td>Perform alignment procedure for corresponding Tyne-Eye retro reflective sensor (see p.6.2 for detailed instructions).</td>
</tr>
<tr>
<td>2</td>
<td>Buzzer or Relay does not work.</td>
<td>Wrong configuration of the DIP switch.</td>
<td>Make correct configuration of the DIP switch according to Figure 6.1.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pc board defect.</td>
<td>Return to factory for replacement.</td>
</tr>
<tr>
<td>3</td>
<td>The retro reflective sensor does not react on passing float (the red LED does not switch to Off).</td>
<td>Wrong alignment of the retro reflective sensor.</td>
<td>Perform alignment procedure for the corresponding retro reflective sensor (see p.6.2 for detailed instructions).</td>
</tr>
</tbody>
</table>

For best results it is recommended that instruments are returned to the factory for servicing. See section 1.3 for return procedures.

# 7.3 Technical Assistance

Aalborg® Instruments will provide technical assistance over the phone to qualified repair personnel. Please call our Technical Assistance at 800-866-3837. Please have your Serial Number and Model Number ready when you call.
APPENDIX 1

COMPONENTS DIAGRAM

APPENDIX 2

DIMENSIONAL DRAWINGS
APPENDIX 3

WARRANTY

Aalborg® Optical Sensor Switch is warranted against parts and workmanship for a period of one year from the date of purchase. Calibrations are warranted for up to six months after date of purchase, provided calibration seals have not been tampered with. It is assumed that equipment selected by the customer is constructed of materials compatible with gases used. Proper selection is the responsibility of the customer. It is understood that gases under pressure present inherent hazards to the user and to equipment, and it is deemed the responsibility of the customer that only operators with basic knowledge of the equipment and its limitations are permitted to control and operate the equipment covered by this warranty. Anything to the contrary will automatically void the liability of Aalborg® and the provisions of this warranty. Defective products will be repaired or replaced solely at the discretion of Aalborg® at no charge. Shipping charges are borne by the customer. This warranty is void if the equipment is damaged by accident or misuse, or has been repaired or modified by anyone other than Aalborg® or factory authorized service facility. This warranty defines the obligation of Aalborg® and no other warranties expressed or implied are recognized.

NOTE: Follow Return Procedures in Section 1.3.